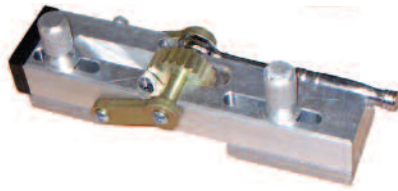


## ▶ EXTERNAL DEBEADERS

These tools have been designed to remove the external bead from a butt-fusion welded joint. The tool knocks on to the pipe bead, then alignment blocks slide against the pipe surface to guide it around the pipe. They have a blade that cuts under the bead, but does not damage the surface of the pipe. A handle helps pull the tool around the pipe, cutting the bead away. The tools are available in four sizes: 125mm, 400mm, 500mm and 900mm. These tools are fully approved to the UK National Grid specifications GIS/PL2-5 and have been accepted for use on their gas networks and pipes.



TECHNICAL SPECIFICATIONS	125MM DEBEADER
Operating Range	Pipe up to 125 mm
Size	21 x 6 x 7 cm
Weight	0.9kg
Operating Temperature	-40° C to +50° C
Tool Materials	Aluminium and Steel
Tool Finish	Anodised Bright Zinc Plate



TECHNICAL SPECIFICATIONS	400MM DEBEADER
Operating Range	Pipe up to 400 mm
Size	39 x 9 x 7 cm
Weight	2.4kg
Operating Temperature	-40° C to +50° C
Tool Materials	Aluminium and Steel
Tool Finish	Anodised Bright Zinc Plate



TECHNICAL SPECIFICATIONS	500MM DEBEADER
Operating Range	Pipe up to 500 mm
Size	39 x 9 x 7 cm
Weight	3.0kg
Operating Temperature	-40° C to +50° C
Tool Materials	Steel
Tool Finish	Bright Zinc Plate



TECHNICAL SPECIFICATIONS	900MM DEBEADER
Operating Range	Pipe up to 900 mm
Size	80 x 20 x 15 cm
Weight	15.0kg
Operating Temperature	-40° C to +50° C
Tool Materials	Aluminium and Steel
Tool Finish	Bright Zinc Plate